

S.R. 66 Storm Sewer Project

Tunnel Design and Construction
by
Peggy Ganse, P.E., P.G.
Lyman Henn, Inc.

Overview of Presentation

- ☐ Tunnel design concepts
- ☐ SR-66 design issues
- ☐ Tunnel components and construction

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Tunnel Design Concepts

- ☐ Matching equipment, methods, and materials to ground conditions
 - Tunneling Machine
 - Initial Support
 - Final Lining
- ☐ Satisfy project goals
- ☐ Avoid disasters
- ☐ Economical

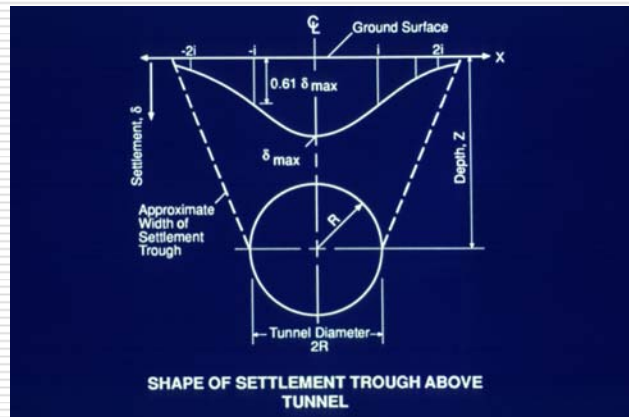
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Design and Construction Considerations

- ☐ Utilities
- ☐ Third party impacts
 - Settlement
 - Traffic
 - Businesses
- ☐ Muck disposal
- ☐ Settlement
- ☐ Staging area(s)

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Ground Settlement



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Ground Conditions & Behavior

- ☐ Sand below water Table: Flowing ground
- ☐ Clean sand above water: Running ground
- ☐ Dirty sand: Raveling ground
- ☐ Hard clay: Firm ground
- ☐ Soft clay: Squeezing ground
- ☐ Combinations are common

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Construction Overview

- ☐ Shafts
- ☐ Tunnel Excavation and Support
- ☐ Pipe Installation
- ☐ Backfill Annulus and Contact Grout
- ☐ Clean Up

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Shafts

- ☐ Access shaft - main work area
- ☐ Generally 0.5-2 acres required for staging
- ☐ Access shaft size depends on pipe diameter and length
- ☐ Must balance access shaft size between contractor needs/wants and costs
- ☐ Exit shafts are smaller than access shafts

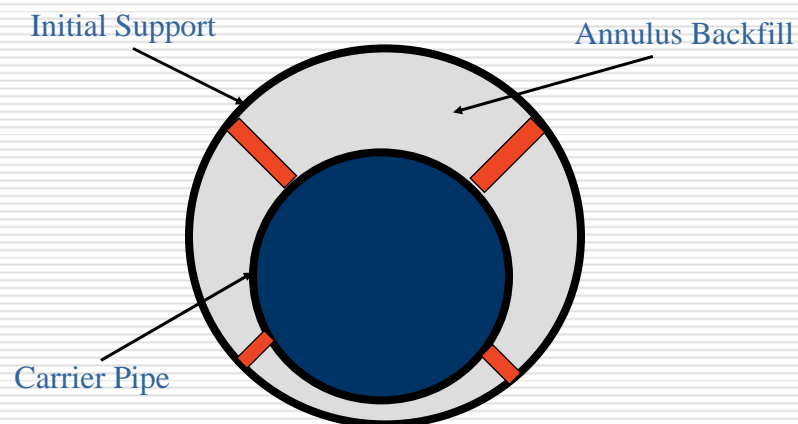
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Tunnel Excavation and Support

- ❑ Tailor excavation and support methods to the ground
- ❑ Must control loss of ground
- ❑ One-pass or Two-pass method
- ❑ Positive face control or open face
- ❑ Different methods better for different ground conditions

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Two-Pass Tunnel



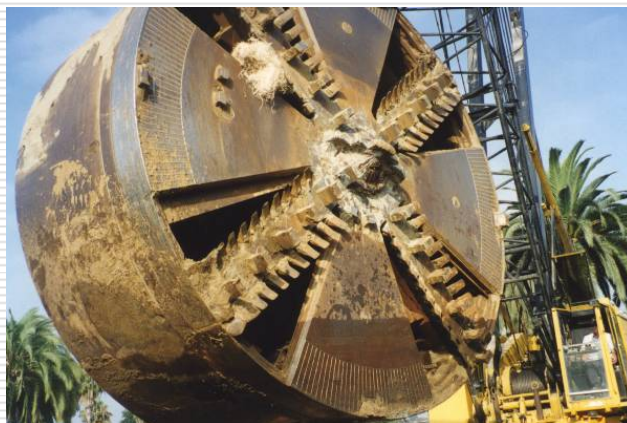
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Circular Shield with Doors



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Soft Ground Rotating Tunnel Head



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Earth Pressure Balance Machine



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Potential Problems

- ☐ Broken Utilities
- ☐ Surface settlement/sinkhole
- ☐ Settlement of nearby foundations
- ☐ Poor pipe connections (leaks)
- ☐ Noise complaints
- ☐ Traffic congestion

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SR-66 Design Issues

- ☐ No open cut
- ☐ No shafts along SR-66 in this phase – no manholes, pipe jacking not allowed
- ☐ Earth Pressure Balance Machine (EPB) to control soils beneath the water table
- ☐ Control settlement of roadway, utilities, and pedestrian bridge

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SR-66 Contract Documents

- ☐ Data Report
- ☐ Geotechnical Baseline Report
- ☐ Specifications – combination of prescriptive and performance requirements
- ☐ Drawings
- ☐ Overall approach – allowed as many methods as possible

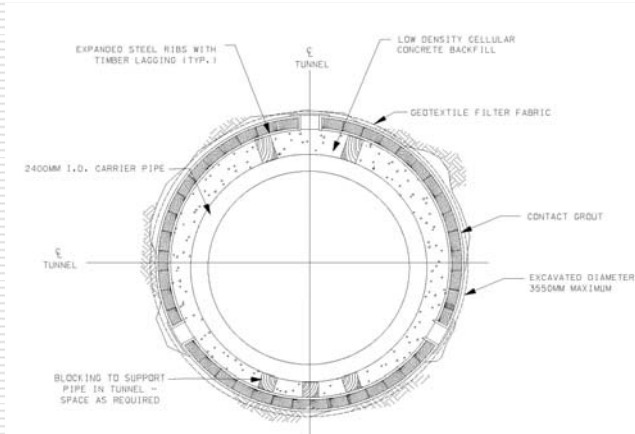
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Specifications

- ☐ Dewatering and water control
- ☐ Shaft excavation and support
- ☐ Tunnel boring machines
- ☐ Tunnel excavation and initial support
- ☐ Contact grouting
- ☐ Tunnel final lining
- ☐ Geotechnical instrumentation
- ☐ Reinforced concrete pipe
- ☐ Low density cellular concrete

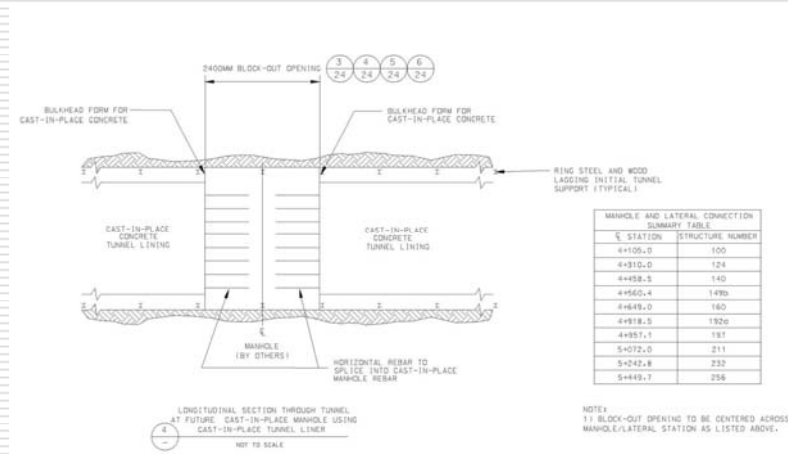
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Tunnel Cross Section



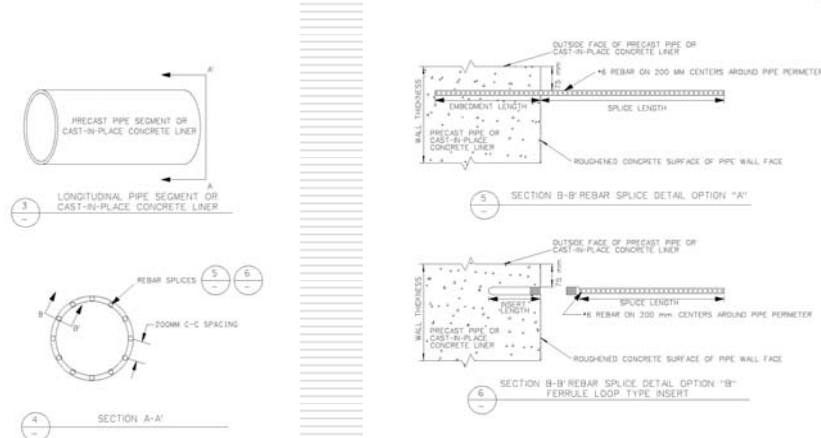
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Block Outs



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Pipe Block Outs



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Existing Pump Station



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Staging Area



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Staging Area



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Tunnel Supports



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Access Shaft



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Access Shaft Layout



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Access Shaft



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Tunnel Heading



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Set of Tunnel Supports



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Tail Tunnel



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Block-Out in Tunnel



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Special Pipe at Block-Out



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Pipe at Plant



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Precast Pipe



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Lowering Pipe into Shaft



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Pipe Placement Using Carrier



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Questions?

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